

Erratum No. 1 to the NLGA Standard Grading Rules for Canadian Lumber (2022)

(effective March 21, 2023)

Note: This Erratum corrects the Para. 124d, NO. 3 Structural grade, Knot table for the permitted sizes of unsound or loose knots and holes for nominal 6" width and wider, as follows:

124d. "NO. 3" STRUCTURAL

Characteristics permitted and limiting provisions shall be:

- Checks** seasoning checks not limited. Through checks at ends are limited as splits.
- Knots** well spaced knots of any quality are permitted in the following sizes or their equivalent displacement:

Nominal Width	At Edge Wide Face	Centreline Wide Face	Unsound or Loose Knots and Holes* (Any Cause)
2"	$\frac{3}{4}$ "	$\frac{3}{4}$ "	$\frac{3}{4}$ "
3"	1 $\frac{1}{4}$ "	1 $\frac{1}{4}$ "	1 $\frac{1}{4}$ "
4"	1 $\frac{3}{4}$ "	2 $\frac{1}{2}$ "	1 $\frac{3}{4}$ "
5"	2 $\frac{1}{4}$ "	3"	1 $\frac{7}{8}$ "
6"	2 $\frac{3}{4}$ "	3 $\frac{3}{4}$ "	1 $\frac{1}{2}$" 2"
8"	3 $\frac{1}{2}$ "	4 $\frac{1}{2}$ "	2" 2 $\frac{1}{2}$ "
10"	4 $\frac{1}{2}$ "	5 $\frac{1}{2}$ "	2 $\frac{1}{2}$" 3"
12"	5 $\frac{1}{2}$ "	6 $\frac{1}{2}$ "	3" 3 $\frac{1}{2}$ "-
14"	6"	7"	3 $\frac{1}{2}$" 4"
16"	6 $\frac{3}{8}$ "	8"	4" 4 $\frac{1}{2}$ "
18"	6 $\frac{1}{2}$ "	8 $\frac{1}{4}$ "	4 $\frac{1}{2}$ " 5"

*One hole or equivalent smaller holes per 1 lineal ft.