

Erratum No. 2 to the NLGA Standard Grading Rules for Canadian Lumber (2022) (effective May 18, 2023)

Note: This Erratum corrects

- Para. 124c, NO. 2 Structural, knot table headers and
- Para. 124d, NO. 3 Structural, knot table headers and knot table for the permitted sizes of holes for nominal 6" width and wider (included in Erratum No.1), as follows:

124c. "NO. 2" STRUCTURAL

Characteristics permitted and limiting provisions shall be:

Checks seasoning checks not limited. Through checks at ends are limited as splits.

Knots well spaced knots of any quality are permitted in sizes not to exceed the following or equivalent displacement:

Nominal Width	At Edge Wide Face	Centreline Wide Face	Unsound or Loose Knots and Holes* (Any Cause)
2"	$\frac{5}{8}$ "	$\frac{5}{8}$ "	$\frac{5}{8}$ "
3"	$\frac{7}{8}$ "	$\frac{7}{8}$ "	$\frac{7}{8}$ "
4"	1 $\frac{1}{4}$ "	2"	1 $\frac{1}{4}$ "
5"	1 $\frac{5}{8}$ "	2 $\frac{3}{8}$ "	1 $\frac{3}{8}$ "
6"	1 $\frac{7}{8}$ "	2 $\frac{7}{8}$ "	1 $\frac{1}{2}$ "
8"	2 $\frac{1}{2}$ "	3 $\frac{1}{2}$ "	2"
10"	3 $\frac{1}{4}$ "	4 $\frac{1}{4}$ "	2 $\frac{1}{2}$ "
12"	3 $\frac{3}{4}$ "	4 $\frac{3}{4}$ "	3"
14"	4 $\frac{1}{8}$ "	5 $\frac{1}{4}$ "	3 $\frac{1}{2}$ "
16"	4 $\frac{1}{4}$ "	5 $\frac{3}{4}$ "	4"
18"	4 $\frac{3}{8}$ "	5 $\frac{5}{8}$ "	4 $\frac{1}{2}$ "

*One hole or equivalent smaller holes per 2 lineal ft.

Erratum No. 2 to the NLGA Standard Grading Rules for Canadian Lumber (2022)

124d. "NO. 3" STRUCTURAL

Characteristics permitted and limiting provisions shall be:

- Checks** seasoning checks not limited. Through checks at ends are limited as splits.
- Knots** well spaced knots of any quality are permitted in the following sizes or their equivalent displacement:

Nominal Width	At Edge Wide Face	Centreline Wide Face	Unsound or Loose Knots and Holes* (Any Cause)
2"	$\frac{3}{4}$ "	$\frac{3}{4}$ "	$\frac{3}{4}$ "
3"	1 $\frac{1}{4}$ "	1 $\frac{1}{4}$ "	1 $\frac{1}{4}$ "
4"	1 $\frac{3}{4}$ "	2 $\frac{1}{2}$ "	1 $\frac{3}{4}$ "
5"	2 $\frac{1}{4}$ "	3"	1 $\frac{7}{8}$ "
6"	2 $\frac{3}{4}$ "	3 $\frac{3}{4}$ "	1 $\frac{1}{2}$" 2"
8"	3 $\frac{1}{2}$ "	4 $\frac{1}{2}$ "	2" 2 $\frac{1}{2}$"
10"	4 $\frac{1}{2}$ "	5 $\frac{1}{2}$ "	2 $\frac{1}{2}$" 3"
12"	5 $\frac{1}{2}$ "	6 $\frac{1}{2}$ "	3" 3 $\frac{1}{2}$"
14"	6"	7"	3 $\frac{1}{2}$" 4"
16"	6 $\frac{3}{8}$ "	8"	4" 4 $\frac{1}{2}$"
18"	6 $\frac{1}{2}$ "	8 $\frac{1}{4}$ "	4 $\frac{1}{2}$ " 5"

*One hole or equivalent smaller holes per 1 lineal ft.