

Erratum No. 4 to the NLGA Standard Grading Rules for Canadian Lumber (2022)

(effective May 30, 2024)

Note: This Erratum corrects

- Para. 124b, NO. 1 Structural, knot table for the permitted sizes of knots at the edge of wide face for nominal 8" width and wider, as follows:

124b. "NO. 1" STRUCTURAL

Characteristics permitted and limiting provisions shall be:

Checks surface seasoning checks, not limited. Through checks at ends are limited as splits.

Knots sound, firm; encased and pith knots, if tight and well spaced, are permitted in sizes not to exceed the following or equivalent displacement:

Nominal Width	At Edge Wide Face	Centreline Wide Face	Unsound or Loose Knots and Holes* (Any Cause)
2"	1/2"	1/2"	1/2"
3"	3/4"	3/4"	3/4"
4"	1"	1 1/2"	1"
5"	1 1/4"	1 7/8"	1 1/8"
6"	1 1/2"	2 1/4"	1 1/4"
8"	2" 1 1/2"	2 3/4"	1 1/2"
10"	2 1/2" 1 7/8"	3 1/4"	1 1/2"
12"	3" 2 1/4"	3 3/4"	1 1/2"
14"	3 1/8" 2 3/8"	4"	1 1/2"
16"	3 1/4" 2 3/8"	4 1/2"	1 1/2"
18"	3 3/8" 2 1/2"	4 5/8"	1 1/2"

*One hole or equivalent smaller holes per 3 lineal ft.